

FIG. 1

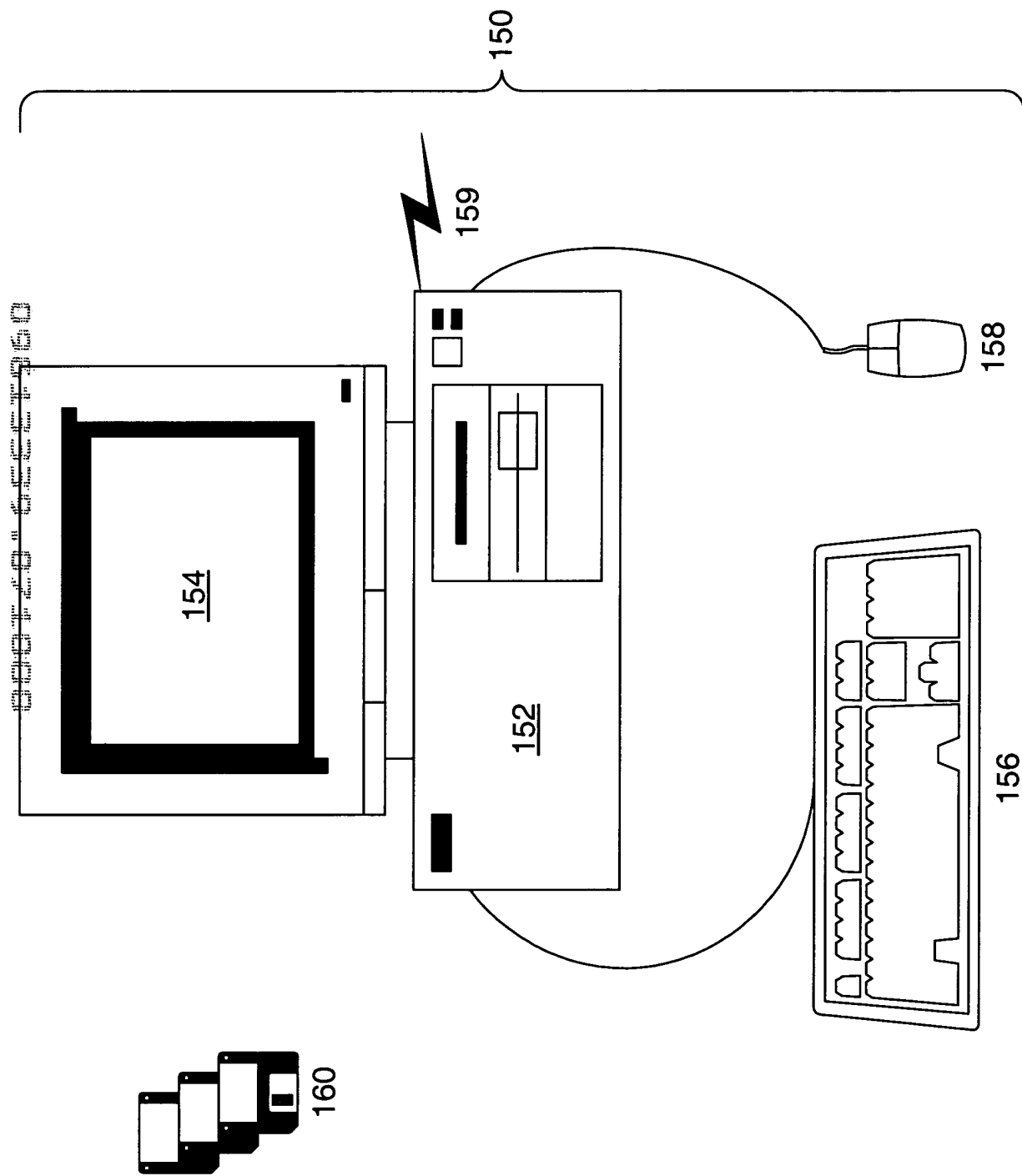


FIG. 2

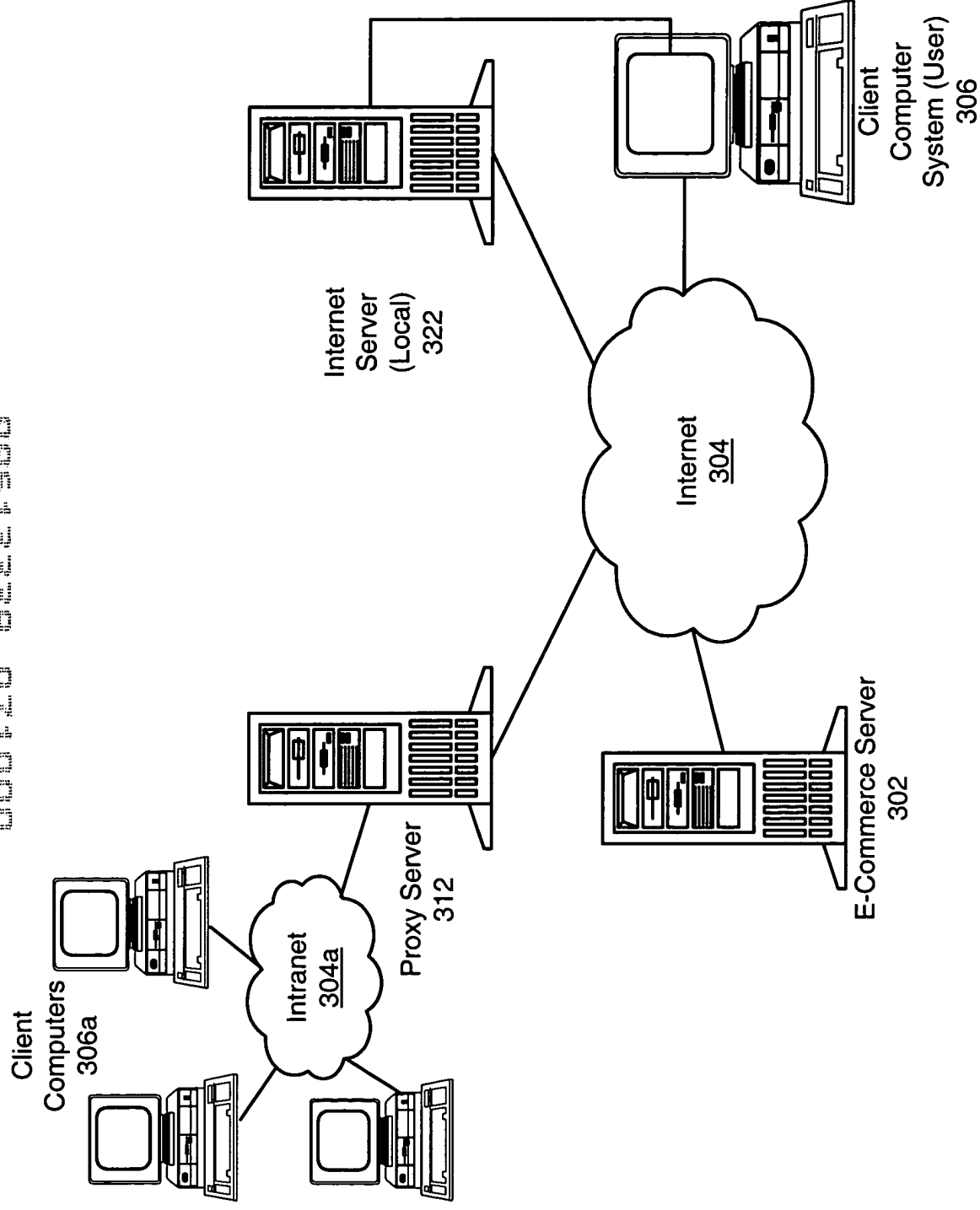


FIG. 3

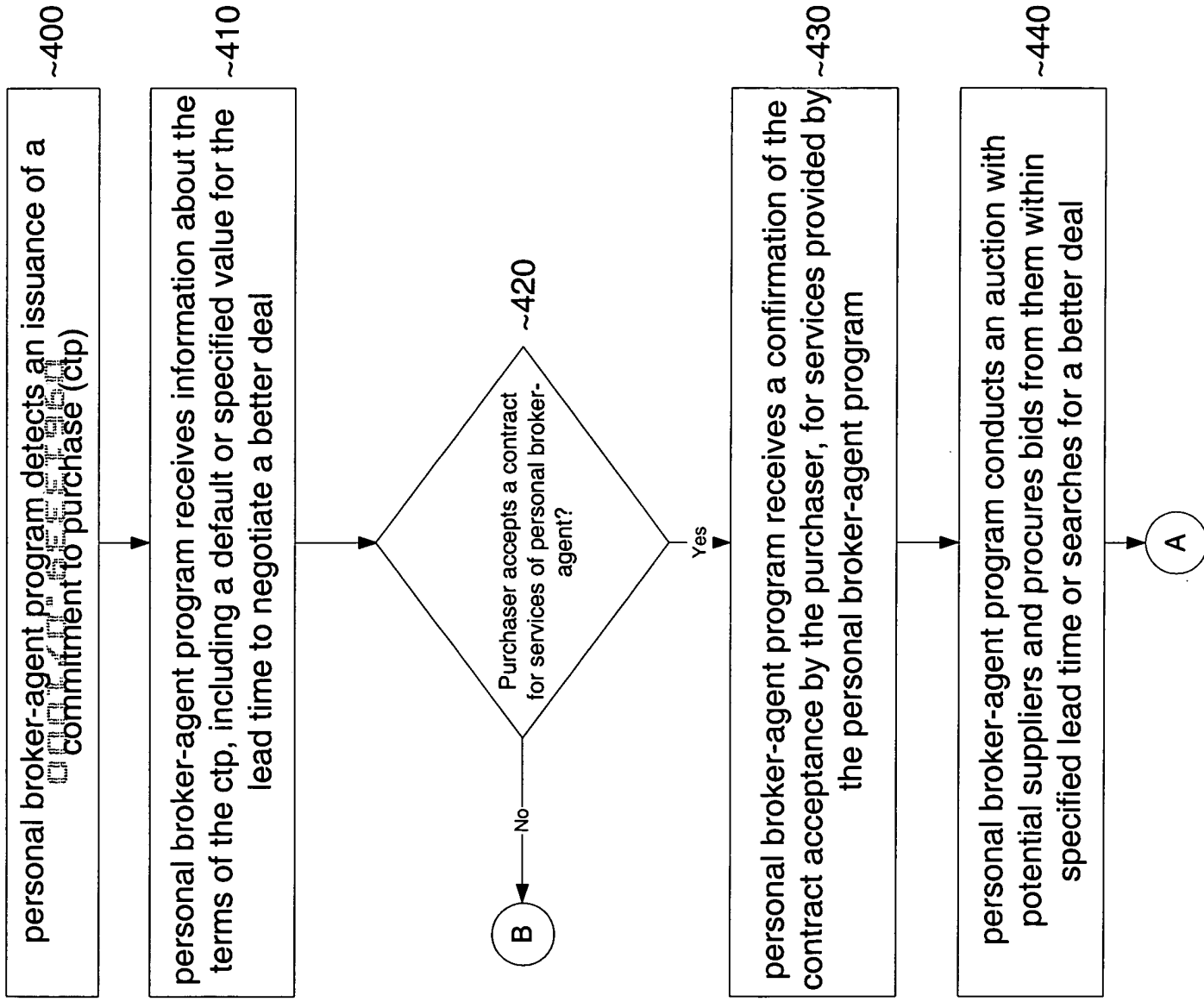


Figure 4a

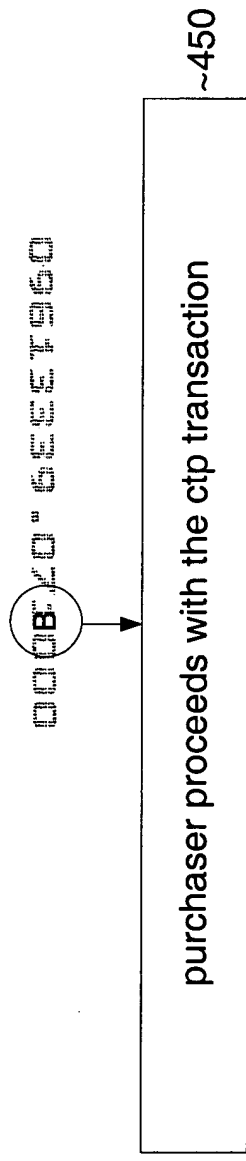


Figure 4b

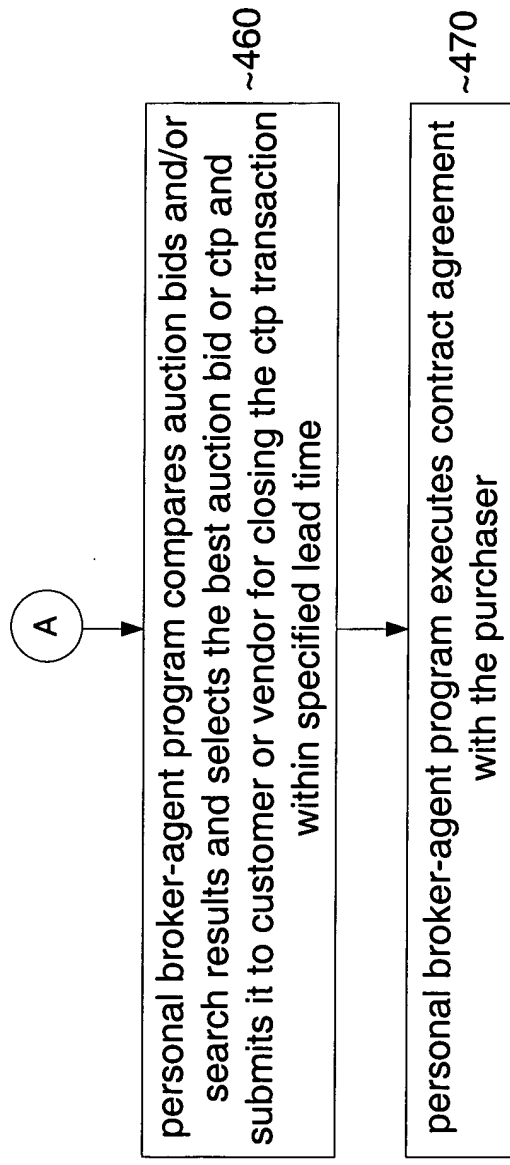


Figure 4c

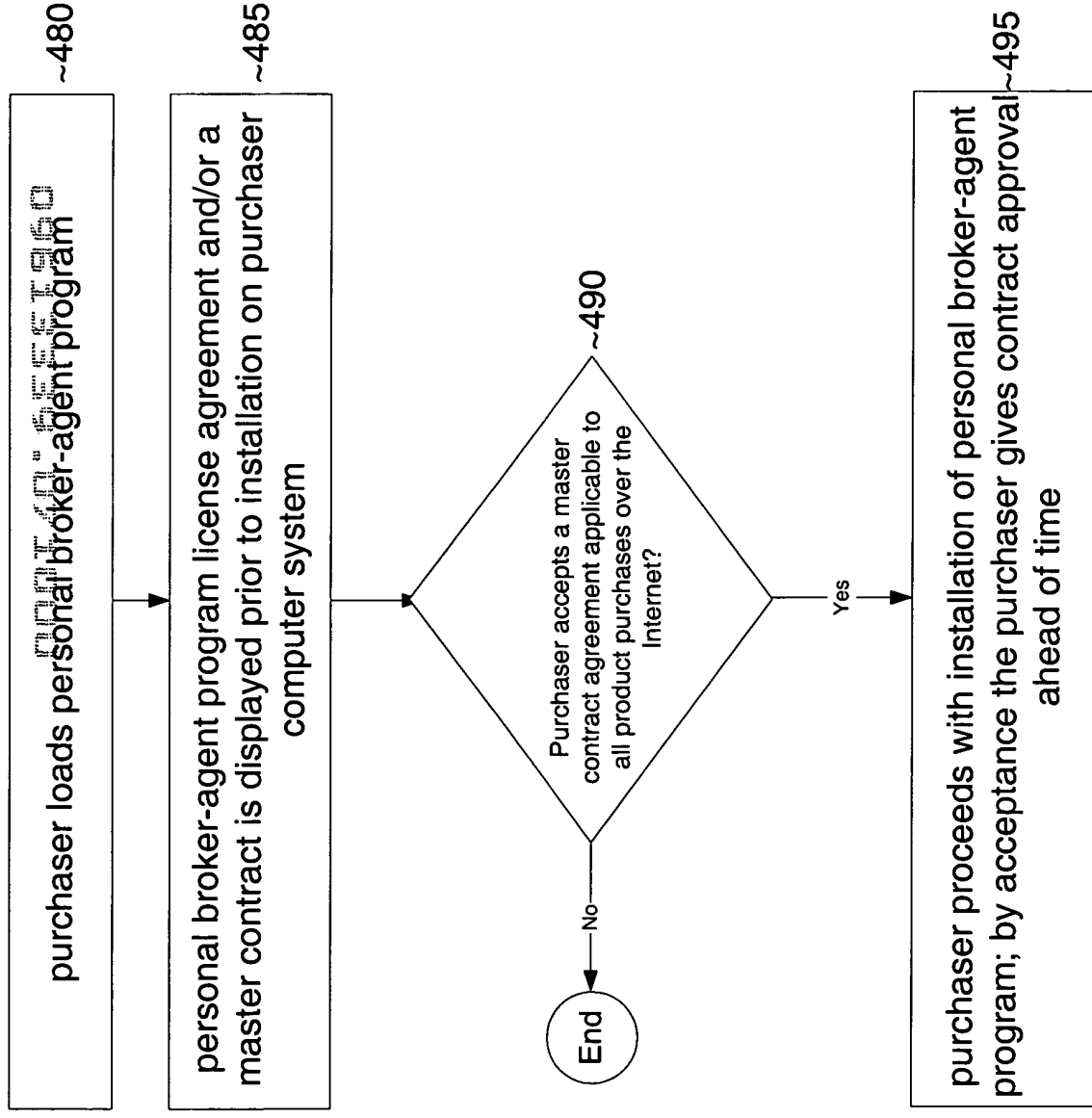


Figure 4d

500	Benchmark PO	Supplier2	Supplier3	Supplier4
	Price1	Price2	Price1	Price1
	Delivery1	Delivery2	Delivery3	Delivery2
	Warranty1	Warranty1	Warranty1	Warranty2
	Return1	Return2	Return3	Return1

Figure 5

